



www.luktom.dk

Luktom Scandinavia
Spurvevænget 32
4623 Lille Skensved
Danmark

E-mail: stefan@luktom.dk
Tel./Fax: +48 52 52 43 110

LUK TOM

Ladies and gentlemen

Our offer is a response to the needs of the Scandinavian market for the highest quality fasteners such as screws, nuts and pins. In our machine park we are able to execute any part according to the customer's guidelines. We can produce any quantity of parts, starting from 1 piece, always ensuring the highest quality.

We execute the parts both from our own materials as well as those provided by the customer. A partial list of available materials is specified on the right.

Please send manufacturing inquiries to the e-mail address luktom@luktom.pl.

We can issue the following documents for each part:

- 3.1
- 3.2
- 2.1 certificates

We also offer a wide range of tests for each product. The company has a 3.1 certificate along with the PED directive.

Offer

Our products are manufactured according to the following standards as well as according to the technical drawings supplied by the customer:

- European standards - ISO,
- German standards - DIN,
- American standards - ASME / ANSI,
- documentation provided by the customer.

Threads:

- metric standard and fine threads - M,
- Whitworth threads - BSW, BSF,
- Whitworth pipe threads - G, Rp, R, Rc,
- Briggs tapered threads - NPT, NPTF,
- trapezoidal threads - Tr,
- unified imperial threads - UNC, UN, UNF, UNEF.

Materials:

- carbon steel in the following strength classes 3.6, 4.6, 4.8, 5.6, 5.8, 6.8, 8.8, 9.8, 10.9, 12.9
- steel for fasteners with certain properties in elevated and/or low temperatures according to PN-EN 10269 in the grades C35E (1.1181), C45E (1.1191), 25CrMo4 (1.7218), 24CrMo5 (1.7258), 42CrMo4 (1.7225), 40CrMoV4-6 (1.7711), 21CrMoV5-7 (1.7709), 21CrMoV5-11 (1.8070), 34CrNiMo6 (1.6582),
- boiler steel in the grades 16Mo3 (1.5415), 13CrMo4-5 (1.7335), 10CrMo9-10 (1.7380),
- stainless steel and acid-resistant steel in the classes A2-50, A2-70, A4-50 and grades X12Cr13 (1.4006), X20Cr13 (1.4021), X5CrNi18-10 (1.4301), X2CrNiMo17-12-2 (1.4404), X6CrNiTi18-10 (1.4541), X1NiCrMoCu25-20-5 (1.4539), X6CrNiMoTi17-12-2 (1.4571),
- INCONEL
heat-resistant steel in the grades X15CrNiSi20-12 (1.4828), X15CrNiSi25-21 (1.4841),
- X22CrMoV12-1 (1.4923),
- steel according to the ASTM standards in the grades A193-B7, A193-B16, A320-L7, A194-2H, other grades of steel and non-ferrous metals according to the individual needs of the customers.

Anti-corrosive coatings:

- electroplated zinc, white or yellow,
- passivation, electroplated zinc alloy,
- galvanized zinc,
- blackening (oxidation),
- Dakromet / Geomet,
- Teflon and many others.

